

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to:

TALLERES MATEU SUCEORES, S.L.
Avinguda Comarques del País Valencià, 43 y 103
46930 Quart de Poblet. Valencia (España)

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085:2007 Part 2

Scope: Manufacture of welded components of railway vehicles with Soldered joints classified according to kinds of execution of welding CPA to CPD

Welding processes and base material groups

Welding process	Base material group	Remarks	Ref. WPQR
131	23	FW 3 - 20 mm sl	WPQR 131ALU001
	22.2	FW 3 - 30 a 3-40 mm sl	WPQR 131ALU003
		BW 3 - 40 mm	WPQR 131ALU004 & 131ALU005
135	1 (≤ 195 MPa)	BW 3 - 5.2 mm $\Phi \geq 44.5$ mm	WPQR 135AC001
		BW 3 - 8 mm $\Phi \geq 57.5$ mm	WPQR 135AC002
	2 (≤ 500 MPa)	BW 1.75 - 7.8	WPQR 135AC005 & WPQR 135AC006
		FW 1.75 - 12 mm sl	WPQR 135AC007 & WPQR 135AC008
	10.1	FW 3-10 ml	WPQR 135DUPLEX001
141	23	BW 1.5 - 6 mm $\Phi \geq 25$ mm	WPQR 141ALU001
	8	BW 1.12 - 3.2 mm $\Phi \geq 37.5$ mm	WPQR 141INOX001

Responsible welding coordinator (RWC):

Damiá Andrés Mateu (CSR - Nivel A) Nacido: 1979

Deputy Responsible welding coordinator:

Juan José Bascuñana Calero (CSS - Nivel C) Nacido: 1971

Comments:

see annex.

Certificate No: LRE/15085/CL1/0009/0/15

Valid: From 15 June 2015 to 14 de June 2018

Issued on: 15 June 2015

Auditor: Juan Antonio Pozo

IWE number: ES-797

Lloyd's Register España, S.A.
A member of the Lloyd's Register group



Lloyd's
Register

José Rivero
15 June 2015
Madrid Office

José Rivero

LR031.1.2013.12

Operations Manager of Lloyd's Register España, S.A.

General regulations (see annex)

Comments:

This Certificate is subject to monitoring of compliance by Lloyd's Register Spain SA as required by the standard EN15085-2: 2007

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRE Madrid